



Textile Printing



TEXIFLOCK E-FF

PRODUCT DESCRIPTION

Water-based adhesive for transfers

APPLICATION FIELDS

Adhesive for transfer packs, for transferring of MYTEX and TRANSFER FLOCK.

APPLICATION PROCESS

Substrates	Cotton 100% Cotton mixed with synthetic fibres Elastic substrates The substrates may be white or coloured
Threads/cm	Max: 43 Th/cm (100 Th/inch)
Emulsion	ZERO - IN ASTRA ZERO - IN UNIVERSAL PLUS
Squeegee	Squeegee edge and hardness depending on the desired final effect
Curing	Max: 150°C for 2 minutes
Transfer	MYTEX 150°C for 15" TRANSFER FLOCK 175°C for 20" TRANSFER PACKS 180°C for 15" PEEL COLD
Thinner	In case, max 2% Water
Retarder	In case, max 5% TEXILAC RITARDANTE
Cleaning	Immediately after printing, with water
Storage	Away from direct sunlight At a temperature between 15-35°C



GENERAL FEATURES

- Very elastic
- PVC and Phthalate free
- Formaldehyde-free

PREPARATION:

Ready-to-use ink.

In order to increase the brightness of **TRANSFER FLOCK** onto dark fabrics, it is suggested to colour the adhesive by adding 2% **White Pigment. (20gms/Ltr)**

APPLICATION:

The higher is the adhesive quantity, the better is the transfer fastness.

The applications with **MYTEX** or **TRANSFER FLOCK** must be peeled off after complete cooling only.

In case of application as an adhesive for screen printing water-based transfers, **TEXIFLOCK E-FF** must be overprinted as last colour. The so obtained transfers are particularly elastic and have a good washing fastness up to 60°C.

CURING:

Complete drying at room temperature within 45-60 minutes, or into oven at 100°C-110°C for 2 minutes.

In case that curing of the inks, that have been printed in combination with **TEXIFLOCK E-FF**, before transferring is necessary, it is recommended not to exceed 150°C for 2 minutes.

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